

CHO-BOND® 1030

ONE COMPONENT FLEXIBLE ELECTRICALLY CONDUCTIVE SILICONE ADHESIVE

Customer Value Proposition:

CHO-BOND 1030 is a silver plated copper filled, one-component conductive silicone designed for applications where a flexible, strong, conductive electrical bond must be achieved. CHO-BOND 1030 greatly simplifies the problem of bonding conductive silicone EMI gaskets to metal substrates. It is formulated for relatively small bond lines (less than 0.010 inches (0.25mm)), and should not be used as an EMI caulk where bond lines are greater than 0.10 inches (2.5 mm). No volatile organic compounds (VOCs) and minimal shrinkage upon curing make CHO-BOND 1030 a good choice for a variety of commercial and military applications. CHO-BOND 1030's moisture cure silicone polymer system allows it to cure to the touch in 24hrs and provides a robust conductive bond over a wide range of application temperatures.

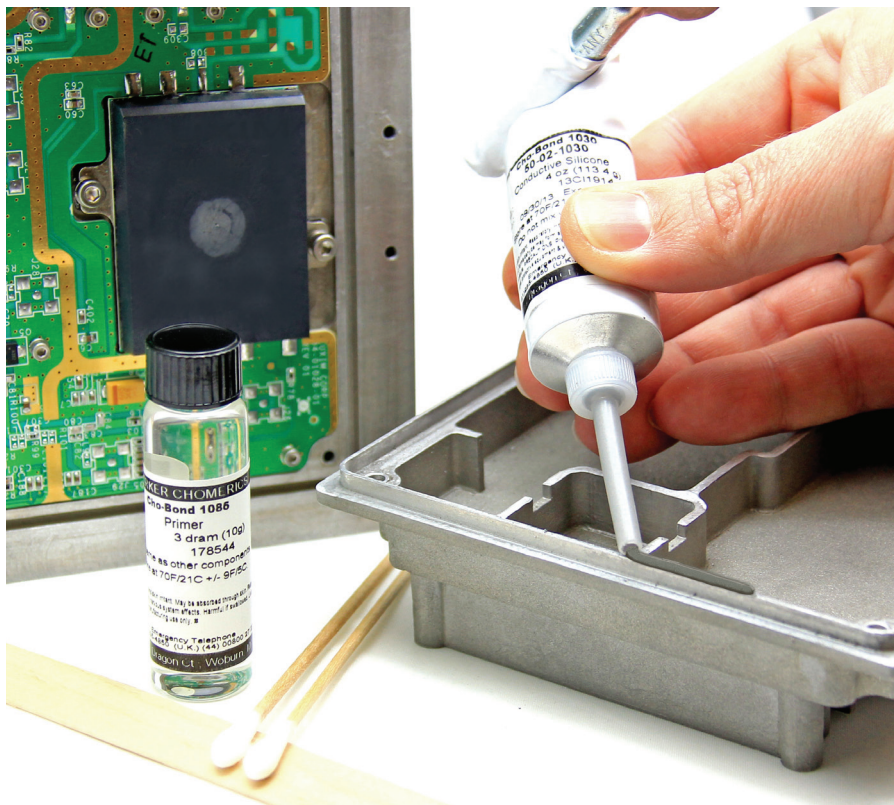
For best adhesion results, CHO-BOND 1030 should be used in conjunction with CHO-SHIELD 1086 primer. Typical applications include bonding, repair, and attachment of EMI gaskets, and sealing around EMI vents and windows.

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Features and Benefits:

- One component
- Silver plated copper filler
- No VOCs
- Moisture cure silicone
- Non corrosive cure mechanism
- Medium paste
- Easy to use, no weighing or mixing required.
- Good conductivity 0.050 ohm-cm.
- Minimal shrinkage.
- Flexible, 30 minute working life, rapid skin formation, > 200 psi lap shear strength, 24 hr handling time, wide range of application temperatures. 1 week for full cure.
- No corrosive by-products generated during curing to damage substrate.
- Can be used on overhead or vertical surfaces.

CHO-BOND 1030 - Product Information

Table 1 Typical Properties

CHO-BOND 1030		
Typical Properties	Typical Values	Test Method
Polymer	Silicone	N/A
Filler	Silver-Plated Copper	N/A
Mix Ratio, A : B (by weight)	1-part	N/A
Color	Light Gray	N/A (Q)
Consistency	Medium Paste	N/A (Q)
Maximum DC Volume Resistivity	0.050 ohm-cm	CHO-95-40-5555* (Q/C)
Minimum Lap Shear Strength**	200 psi (1379 kPa)	CHO-95-40-5300* (Q/C)
Minimum Peel Strength**	8.0 lb./inch (1401 N/m)	CHO-95-40-5302* (Q/C)
Specific Gravity	3.8	ASTM D792 (Q/C)
Hardness	77 Shore A	ASTM-D2240 (Q/C)
Continuous Use Temperature	- 55°C to 200°C (-67 °F to 392 °F)	N/A (Q)
Elevated Temperature Cure Cycle	None	N/A
Room Temperature Cure	1 week***	N/A (Q)
Working Life	0.5 hour	N/A (Q)
Shelf Life, unopened	6 months @ 25°C (77°F)	N/A (Q)
Minimum thickness recommended	N/A	N/A
Maximum thickness recommended	0.010 in (0.25 mm)	N/A
Volatile Organic Content (VOC)	0 g/l	Calculated
Theoretical Coverage Area at 0.010" Thick per Pound (454 grams)	775 in ² (5000 cm ²)	N/A
Theoretical Coverage - Length of an 1/8" Diameter Bead per Pound (454 grams)	50 feet (15.2 m)	N/A

Note: N/A - Not Applicable, (Q/C) - Qualification and Conformance Test, (Q) - Qualification Test

* This test Method is available from Parker Chomerics.

** Minimum values listed are based on using the CHO-SHIELD 1086 primer that typically comes bundled with the CHO-BOND.

*** Cure is sufficient for handling in 24 hours. Full specification properties are developed after 1 week (168 hours) at room temperature.

Table 2 Ordering Information

Product	Weight (grams)	Packaging	Part Number	Primer Included
CHO-BOND 1030	113.4	1.5 fluid ounce aluminum foil tube	50-02-1030-0000	1086
	113.4	1.5 fluid ounce aluminum foil tube	50-02-1030-1000	No
	454	6 fluid ounce SEMCO cartridge	50-01-1030-0000	1086

Please refer to Parker Chomerics Surface Preparation and CHO-BOND Application documents for information regarding the proper surface preparation, primer application (if required), and use of these compounds.

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